

Hfe 80 25 amada press brake

hfe 80 25 amada press brake is a highly regarded machine in the world of sheet metal fabrication, offering precision, efficiency, and versatility. Designed for demanding industrial applications, this press brake stands out for its advanced features, robust build, and user-friendly operation. Whether you're a seasoned professional or a newcomer to metalworking, understanding the key aspects of the HFE 80 25 Amada press brake can help you optimize your manufacturing processes and achieve superior results. In this comprehensive guide, we delve into the specifications, features, benefits, and maintenance tips for this powerful machine.

Overview of the HFE 80 25 Amada Press Brake

The HFE 80 25 Amada press brake is part of Amada's renowned line of hydraulic and servo-electric press brakes designed for high-precision bending tasks. Known for its durability and technological innovation, the HFE 80 25 model is suited for medium to heavy-duty applications across various industries, including automotive, aerospace, construction, and appliance manufacturing.

Key Specifications

- Bending Length:** Typically ranges around 2,500 mm (98 inches)
- Throat Depth:** Approximately 80 mm
- Maximum Bending Force:** Usually around 80 tons
- Stroke Length:** Varies depending on configuration
- Clamping System:** Hydraulic or mechanical with optional quick-change tooling
- Control System:** Advanced CNC with user-friendly interface
- Motor Power:** Varies, generally around 7.5 kW for hydraulic models
- Weight:** Depending on configuration, generally above 10,000 kg

(Note: Specific specifications may vary based on the exact model and optional features. Always consult the manufacturer's datasheet for precise details.)

Features and Innovations of the HFE 80 25 Amada Press Brake

The HFE 80 25 combines a series of cutting-edge features that enhance productivity, accuracy, and ease of use. These innovations are designed to meet the evolving needs of modern manufacturing environments.

Advanced Control System

One of the standout features of the HFE 80 25 is its sophisticated CNC control system, which includes:

- User-Friendly Interface:** Intuitive touchscreen displays for easy programming
- Automatic Backgauge Adjustment:** Ensures precise positioning for multiple bends
- Real-Time Monitoring:** Allows operators to track machine status and diagnostics
- Memory Storage:** For storing complex bending sequences and repeat jobs

High Precision Bending

Achieving accurate bends is critical in sheet metal fabrication. The HFE 80 25 features:

- Backgauge with High-Precision Positioning:** Ensures consistent repeatability
- Aligned Tooling:** Reduces errors and scrap
- Rigid Frame and Bed:** Maintains stability during operation
- Servo or Hydraulic Drive Options:** For smooth, controlled motion

Versatility and Flexibility

This press brake is adaptable for various tooling and workpiece sizes, thanks to:

- Quick-Change Tooling System:** Minimizes downtime
- Adjustable Throat Depth:** To accommodate different material thicknesses
- Multiple Bending Capabilities:** From simple folds to complex, multi-angle parts

Safety Features

Amada prioritizes safety with features such as:

- Emergency Stop Buttons:** Easily accessible
- Protective Guards:** To prevent accidental contact
- Light Curtains or Safety Sensors:** Optional for automated safety measures

Advantages of Using the HFE 80 25 Amada Press Brake

Investing in the HFE 80 25 offers numerous benefits that can significantly impact your manufacturing efficiency and product quality.

- Enhanced Precision and Consistency**
The combination of advanced control systems and rigid construction ensures that each bend is accurate,

reducing material waste and rework.

2. Increased Productivity Features like quick tooling changes, automated backgauge adjustments, and programmable sequences allow for faster setup and production cycles.

3. Flexibility in Operations The machine's versatility supports a wide range of materials and thicknesses, making it suitable for diverse projects.

4. User-Friendly Operation Intuitive controls and ergonomic design reduce operator fatigue and training time.

5. Cost Efficiency By minimizing errors, reducing material waste, and enabling faster turnaround times, the HFE 80 25 helps lower overall production costs.

Applications of the HFE 80 25 Amada Press Brake This press brake is ideal for various applications across different industries:

- Automotive Industry:** Manufacturing of panels, brackets, and structural components
- Aerospace:** Precision bends for aircraft parts
- Construction:** Fabrication of steel frameworks and panels
- Appliance Manufacturing:** Creating enclosures and internal components
- General Sheet Metal Fabrication:** Custom projects, prototypes, and small-to-medium production runs

Maintenance and Troubleshooting Tips Maintaining the HFE 80 25 press brake ensures longevity and optimal performance. Here are essential maintenance tips:

- Regular Inspection** Check hydraulic fluid levels and replace if contaminated. Inspect tooling for wear and damage.
- Ensure electrical connections are secure.**
- Lubricate moving parts as per manufacturer instructions.**
- Calibration** Periodically calibrate the backgauge and control system to maintain accuracy.
- Verify the alignment of tooling and machine bed.**

Common Troubleshooting Issues

- Inconsistent Bending Angles:** Check for worn tooling or calibration errors.
- Hydraulic Leaks:** Inspect seals and hoses for damage.
- Control System Errors:** Restart the system or update firmware if necessary.
- Unexpected Machine Stops:** Ensure safety sensors are unobstructed and functioning.

Always refer to the manufacturer's manual for specific troubleshooting procedures and safety guidelines.

Choosing the Right Accessories for Your HFE 80 25 Amada Press Brake To maximize the functionality of your press brake, consider investing in compatible accessories:

- Quick-Change Tooling Kits:** For faster setup times.
- Additional Backgauge Devices:** For complex bending operations.
- V-Die Sets:** For various material thicknesses and bend radii.
- Automation Options:** Such as robotic loading/unloading systems.
- Safety Guarding Equipment:** To enhance workspace safety.

Conclusion: Why the HFE 80 25 Amada Press Brake Is a Smart Investment The HFE 80 25 Amada press brake embodies the perfect blend of technological innovation, durability, and user-centric design. Its advanced features enable manufacturers to produce high-quality, precise bends with increased efficiency and reduced waste. Whether scaling up production or handling complex projects, this machine provides the versatility and reliability necessary for modern sheet metal fabrication. Investing in the HFE 80 25 Amada press brake can lead to significant improvements in production speed, accuracy, and safety, positioning your business for competitive advantage and long-term success. Proper maintenance and the right accessories can further enhance its capabilities, ensuring it remains a valuable asset in your manufacturing arsenal for years to come.

Keywords: HFE 80 25 Amada press brake, sheet metal bending, CNC press brake, hydraulic press brake, precision bending, industrial metalworking, Amada machinery, automation in bending, safety in press brakes, maintenance of press brakes

HFE 80 25 Amada Press Brake: A Comprehensive Review of Its Features, Performance, and Industry Impact

The HFE 80 25 Amada press brake stands as a flagship model in the realm of industrial metal forming equipment, renowned for its precision, versatility, and advanced technological features. As manufacturers increasingly demand high-quality bending solutions that optimize productivity while maintaining strict tolerance standards, the HFE 80 25 emerges as a compelling choice. This article offers an in-depth exploration of the press brake's specifications, technological innovations, operational benefits, and its strategic position within the manufacturing landscape.

Introduction to the HFE 80 25 Amada Press Brake

The HFE 80 25 is part of Amada's HFE series, which emphasizes high-performance, flexible, and user-friendly hydraulic press brakes. Designed to cater to medium to large-scale manufacturing needs, it integrates advanced control systems, robust construction, and energy-efficient mechanisms. Its core features include a combination of high bending force, precise control, and adaptable tooling options, making it suitable for diverse industries such as automotive, aerospace, construction, and general metal fabrication.

Technical Specifications and Design Features

Core Mechanical Components

The HFE 80 25 boasts a sturdy, fabricated steel frame designed for durability and stability during operation. Its key mechanical features include:

- Bending Length:** 2500 mm (2.5 meters), suitable for medium to large sheets.
- Bending Force:** Typically around 80 tons, enabling it to handle a wide range of materials and thicknesses.
- Throat Depth:** Around 250 mm, providing ample clearance for complex bends.
- Ram Stroke and Height:** Optimized for quick cycle times and minimal material deformation.

Hydraulic and Drive System

The press brake uses a high-efficiency hydraulic system that ensures smooth, precise movement of the ram. The hydraulic components are designed for energy conservation, reducing operational costs. The drive system features:

- Variable pump technology** that adjusts power based on load requirements.
- Hydraulic accumulators** for quick response and consistent pressure.
- Dual-cylinder design** for balanced force distribution and reduced deflection.

Control System and User Interface

One of the defining features of the HFE 80 25 is its advanced control interface, often incorporating Amada's proprietary AC-1000 or similar CNC control. Key attributes include:

- Touchscreen display** with intuitive user interface.
- Automated backgauge positioning** for high precision.
- Memory capacity** for storing complex bending sequences.
- Integration with CAD/CAM software** for seamless programming.

Technological Innovations and Features

Advanced Bending Control and Automation

The HFE 80 25 is equipped with intelligent control algorithms that facilitate:

- Multi-axis control:** allowing for precise adjustments in tilt, backgauge, and ram position.
- Auto-ram height control:** ensures consistent bending even with varying material thicknesses.
- Adaptive bending:** automatically compensates for material springback, enhancing accuracy.

Energy Efficiency and Sustainability

Amada places a strong emphasis on reducing environmental impact. The HFE 80 25 incorporates:

- Energy-saving hydraulic systems** that minimize power consumption.
- Standby modes** that reduce energy use when the machine is idle.
- Eco-friendly components** to reduce emission and waste.

Tooling Compatibility and Flexibility

The press brake supports a wide range of tooling options, including:

- V-dies** of various widths and angles.
- Specialized forming tools** for complex bends.
- Quick-change tooling systems** that reduce setup times and increase productivity.

Operational Performance and Benefits

Precision and Repeatability

Thanks to its sophisticated control system and rigid frame, the HFE 80 25

delivers: Bending tolerances within ± 0.2 mm. Consistent results across long production runs. Enhanced quality for precision-critical components. Ease of Use and Programmability Operators benefit from: User-friendly interfaces that reduce training time. Automated backgauge positioning for complex parts. Programmable bending sequences that save time and reduce errors. Speed and Efficiency The machine's design prioritizes cycle time reduction through features like: Rapid approach and return speeds. Multi-axis synchronized movements. Automated tooling adjustments. Versatility in Material Handling The HFE 80 25 can handle various materials, including: Aluminum Steel (including high-strength grades) Stainless steel Other alloys Its adjustable parameters allow it to produce a wide array of parts, from simple brackets to complex enclosures. Comparison with Industry Competitors While several brands manufacture hydraulic press brakes, the HFE 80 25 distinguishes itself through: Its combination of high precision and automation. Superior energy efficiency compared to older hydraulic models. Integration with advanced CAD/CAM software, facilitating seamless workflow. Robust construction that ensures long-term durability. Compared to competitors like Boschert or Promecam, Amada's HFE series often offers more intuitive controls and better integration with digital manufacturing ecosystems, making it especially appealing to modern factories seeking Industry 4.0 compliance. Applications and Industry Impact Manufacturing Sectors Benefiting from the HFE 80 25 Automotive: for producing complex body panels and chassis components. Aerospace: for precision bending of lightweight alloys. Construction: for fabricating structural elements. Electronics and Enclosures: for creating precise enclosures and housings. General Fabrication: for custom parts and prototypes. Industry Trends and the Role of Advanced Press Brakes The HFE 80 25 aligns with the broader industry shift towards automation, digital integration, and sustainable manufacturing. Its features support: Reduced lead times. Improved product quality. Lower operational costs. Enhanced flexibility to adapt to small batch and custom productions. Maintenance, Support, and Future Outlook Maintenance Considerations Routine maintenance is vital to sustain peak performance, including: Hydraulic fluid checks and replacements. Calibration of backgauge and control systems. Inspection of tooling and safety mechanisms. Amada provides comprehensive service packages, including remote diagnostics and scheduled maintenance. Support and Training Amada offers extensive training programs to ensure operators and technicians maximize the machine's capabilities. Additionally, their global support network ensures quick assistance and parts availability. Future Developments and Industry Evolution Looking ahead, the HFE 80 25 is poised to benefit from innovations such as: Integration with IoT for real-time monitoring. AI-powered predictive maintenance. Enhanced automation with robotics integration. Continued improvements in energy efficiency. These advancements will further solidify the HFE 80 25's position within the evolving manufacturing environment. Conclusion: A Benchmark in Modern Metal Bending The HFE 80 25 Amada press brake exemplifies the pinnacle of contemporary bending technology, combining precision, efficiency, and automation in a robust and adaptable package. Its features are tailored to meet the demanding needs of modern manufacturing, balancing high performance with sustainability. As industries continue to evolve toward smarter, more connected production systems, machines like the HFE 80 25 will play a pivotal role in shaping the future of metal fabrication. In summary, for manufacturers seeking a reliable, versatile, and technologically advanced press brake,

the HFE 80 25 offers an impressive blend of capabilities that can significantly enhance productivity, quality, and profitability. Its strategic design and industry-leading features make it a worthwhile investment for forward-thinking facilities committed to excellence in metal forming.

QuestionAnswer

What are the key features of the HFE 80 25 Amada press brake?

The HFE 80 25 Amada press brake is known for its high precision bending, user-friendly touchscreen interface, adjustable backgauge, and advanced safety features, making it suitable for various industrial sheet metal forming applications.

How does the HFE 80 25 improve productivity in manufacturing processes?

Its automated features, quick setup times, and precise control systems allow for faster cycle times and consistent quality, significantly enhancing overall productivity on the shop floor.

What materials can be processed using the HFE 80 25 Amada press brake?

The HFE 80 25 is capable of bending a wide range of materials including mild steel, stainless steel, aluminum, and other common sheet metals, depending on thickness and tooling.

Is the HFE 80 25 suitable for small to medium-sized production runs?

Yes, its versatility and ease of operation make it ideal for both small batch and medium-volume production runs, providing flexibility for various manufacturing needs.

What safety features are integrated into the HFE 80 25 Amada press brake?

It includes safety light curtains, emergency stop buttons, and protective guards to ensure operator safety during operation.

How does the HFE 80 25 support automation and integration into modern manufacturing setups?

It offers compatibility with CNC control systems, automation options, and can be integrated with other manufacturing equipment to streamline production workflows.

What kind of training or skills are required to operate the HFE 80 25 Amada press brake?

Operators should have basic mechanical knowledge and training on CNC controls and safety procedures. Amada provides comprehensive training to ensure proper and safe operation.

What maintenance considerations are there for the HFE 80 25 press brake?

Regular maintenance includes checking hydraulic systems, lubricating moving parts, inspecting tooling, and updating software. Proper maintenance ensures optimal performance and longevity.

Where can I find the latest specifications and updates for the HFE 80 25 Amada press brake?

The official Amada website and authorized dealers provide the most recent specifications, manuals, and software updates for the HFE 80 25 model.

Related keywords: HFE 80 25, Amada press brake, CNC press brake, hydraulic press brake, sheet metal forming, Amada machinery, industrial press brake, metal bending machine, programmable press brake, Amada HFE series, precision press brake

Amada vipros 358 manual

amada vipros 358 manual is a comprehensive guide essential for operators and technicians working with this powerful and versatile drilling rig. Whether you are new to the Amada Vipros 358 or seeking to enhance your operational efficiency, having an in-depth manual is crucial for understanding the machine's features, maintenance procedures, safety protocols, and troubleshooting techniques. This article provides a detailed overview of the Amada Vipros 358 manual, covering key aspects such as machine specifications, setup instructions, operational guidelines, maintenance routines, safety precautions, and troubleshooting tips to ensure optimal performance and longevity.

Overview of the Amada Vipros 358

The Amada Vipros 358 is a state-of-the-art drilling and threading machine designed for precision and durability in industrial applications. Known for its high-speed operation and versatile threading capabilities, the Vipros 358 is widely used in manufacturing, construction, and maintenance environments.

Key features include:

- High-speed drilling and tapping
- Adjustable spindle speeds
- Robust construction for heavy-duty tasks
- User-friendly interface with digital controls
- Compatibility with various threading sizes and types

Understanding the specifications and features outlined in the manual helps operators maximize the machine's capabilities and avoid potential issues caused by improper handling.

Importance of the Amada Vipros 358 Manual

Having the official Amada Vipros 358 manual is vital for several reasons:

- Operational Guidance:** Provides step-by-step instructions on how to operate the machine safely and efficiently.
- Maintenance Procedures:** Details routine maintenance tasks to prevent breakdowns and extend machine

lifespan. Safety Protocols: Outlines safety measures to protect users from injury and ensure compliance with industry standards. Troubleshooting: Offers solutions to common problems, reducing downtime and repair costs. Technical Data: Contains detailed technical specifications, electrical diagrams, and parts lists for repair and replacement purposes. A well-maintained manual serves as a reference point for both beginners and experienced operators, promoting best practices and safe operation.

Getting Started with the Amada Vipros 358 Manual

Before operating the machine, it is essential to familiarize yourself with the manual's contents. Here are the main sections typically included:

1. Machine Specifications
Dimensions and weight
Power requirements
Spindle speeds and torque
Threading capabilities
Accessories and attachments
2. Safety Instructions
Personal protective equipment (PPE) requirements
Emergency stop procedures
Safe operation zones
Lockout/tagout procedures
3. Setup and Installation
Site requirements
Electrical connections
Mechanical assembly instructions
Calibration procedures
4. Operating Procedures
Powering on and off the machine
Loading and securing workpieces
Selecting threading and drilling parameters
Monitoring operation and adjusting settings
5. Maintenance and Servicing
Daily, weekly, and monthly maintenance tasks
Lubrication points and schedules
Replacement of wear parts
Cleaning procedures
6. Troubleshooting Guide
Common issues and solutions
Error code explanations
Repair instructions for specific problems

Operational Guidelines from the Manual

Proper operation of the Amada Vipros 358 ensures safety and efficiency. The manual emphasizes the following best practices:

- Always inspect the machine and work area before starting operations.
- Ensure the workpiece is securely clamped to prevent movement during drilling or threading.
- Select appropriate spindle speeds and feed rates based on material and tool specifications.
- Use the correct tooling for the desired operation, ensuring compatibility with the machine's specifications.
- Maintain a clean work environment free of debris and obstructions.
- Never bypass safety devices or operate the machine with protective covers removed.
- Use personal protective equipment such as safety glasses, gloves, and ear protection.

Operational steps typically include:

- Powering on the machine following the start-up procedures outlined in the manual.
- Setting the desired parameters via the digital interface.
- Loading and securing the workpiece.
- Initiating the drilling or threading cycle.
- Monitoring the operation and making adjustments as needed.
- Shutting down and cleaning the machine after use.

Maintenance Procedures from the Manual

Routine maintenance is essential for ensuring the Amada Vipros 358 operates smoothly over time. The manual provides detailed instructions for:

- Daily Maintenance
Checking lubrication levels and applying oil to moving parts.
- Inspecting tooling for wear or damage.
- Cleaning the work area and machine surfaces.
- Verifying electrical connections and safety devices.
- Weekly and Monthly Maintenance
Replacing filters and lubricants as specified.
- Inspecting belts, gears, and bearings for wear.
- Calibrating the machine for accuracy.
- Testing emergency stop functions and safety interlocks.

Preventive Maintenance Tips

- Keep a maintenance log to track performed tasks.
- Use only recommended lubricants and spare parts.
- Schedule professional inspections periodically.
- Train operators on proper handling and maintenance routines.

Safety Precautions Highlighted in the Manual

Safety is a core component of the Amada Vipros 358 manual. Key safety instructions include:

- Always wear appropriate PPE.
- Do not operate the machine if you are tired or under the influence of substances.
- Keep hands and loose clothing away from moving parts.
- Ensure emergency

stops are accessible and functional. Disconnect power before performing maintenance or repairs. Follow lockout/tagout procedures during servicing. Adhering to these safety protocols reduces the risk of accidents and ensures compliance with occupational safety standards.

Troubleshooting Common Issues The manual offers solutions for frequent problems such as:

- Machine not starting:** Check power supply, emergency stop status, and safety interlocks.
- Inconsistent threading quality:** Inspect tooling, calibrate the machine, and verify material compatibility.
- Unusual noises or vibrations:** Examine moving parts for wear, lubrication status, and alignment.
- Error messages on the control panel:** Refer to the error code section and follow recommended corrective actions.
- Tool jamming or breakage:** Ensure proper tool installation, correct feed rates, and material handling.

Having a troubleshooting guide helps operators quickly identify and resolve issues, minimizing downtime.

Parts and Accessories Information The manual includes detailed diagrams and lists of spare parts, consumables, and optional accessories such as:

- Replacement drill bits and taps
- Lubricants and filters
- Safety covers and guards
- Control panel upgrades
- Additional tooling adapters

Knowing the exact part numbers and specifications facilitates timely repairs and upgrades.

Conclusion: Maximizing the Use of the Amada Vipros 358 Manual A thorough understanding of the amada vipros 358 manual equips operators with the knowledge to operate the machine safely, perform routine maintenance, troubleshoot issues, and maximize productivity. Always keep the manual accessible in the workspace and refer to it regularly to stay updated on best practices and safety standards. Proper training combined with adherence to the manual's instructions not only prolongs the lifespan of the machine but also ensures a safe working environment and high-quality output. Investing time in studying the Amada Vipros 358 manual is a proactive step toward operational excellence and safety compliance. Whether you are managing a manufacturing plant or performing routine maintenance, this manual is an indispensable resource to achieve efficient, safe, and reliable operations with your Amada Vipros 358 drilling and threading machine.

Amada Vipros 358 Manual: Your Comprehensive Guide to Operating and Maintaining the CNC Punching Machine When it comes to precision sheet metal fabrication, the Amada Vipros 358 manual stands as a vital resource for operators, technicians, and maintenance personnel. This detailed guide aims to walk you through the key aspects of understanding, operating, and troubleshooting this sophisticated CNC punching machine. Whether you're new to the Vipros 358 or looking to deepen your familiarity, this article provides a structured overview designed to empower you with knowledge, ensuring optimal performance, safety, and longevity of your equipment.

Introduction to the Amada Vipros 358 The Amada Vipros 358 is a high-performance CNC punching machine renowned for its versatility, speed, and precision. It's designed to handle complex sheet metal tasks, including punching, notching, and forming, making it an essential tool in modern manufacturing environments. The manual for this equipment provides critical instructions on setup, operation, maintenance, and troubleshooting. Proper adherence to the guidelines ensures safety, efficiency, and extended machine lifespan.

Understanding the Amada Vipros 358 Before

diving into operational procedures, it's important to understand the core components and features of the Vipros 358.

Key Features

- High-Speed CNC Control:** Equipped with a user-friendly interface for programming complex operations.
- Multi-Tool Capacity:** Supports various punch tools for different operations, increasing flexibility.
- Automatic Tool Changing:** Minimizes downtime and maximizes productivity.
- Robust Frame and Drive System:** Ensures stability and accuracy during high-speed operations.
- Safety Enclosures:** Protect operators from moving parts and flying debris.

Main Components

- Control Panel:** Interface for programming and machine status monitoring.
- Punching Head:** Houses the punching tools and drives the punching operation.
- Tool Magazine:** Stores and automatically swaps punching tools.
- Work Table:** Supports the sheet metal during processing.
- Hydraulic System:** Powers punching and movement functions.
- Electrical Cabinet:** Contains the control electronics and wiring.

Operating the Amada Vipros 358: Step-by-Step Guide

Proper operation begins with understanding the correct procedures for starting, programming, and executing tasks on the Vipros 358.

Pre-Operation Checks

Before powering up the machine:

- Inspect the Work Area:** Ensure the workspace is clean, free of obstructions, and safe.
- Check Fluid Levels:** Confirm hydraulic oil levels and coolant supplies.
- Inspect Tools and Tooling:** Make sure tools are correctly installed, sharp, and free of damage.
- Review Safety Devices:** Verify all safety covers and emergency stops are functional.

Powering On

- Turn on Power Supply:** Switch on the main power and ensure the electrical system stabilizes.
- Start the Control System:** Power up the CNC control panel.
- Initialize the Machine:** Follow prompts in the control interface to initialize the system, including homing axes and system checks.

Programming the Machine

The Vipros 358 uses a dedicated CNC language, often with graphical programming interfaces for ease.

- Create or Load a Program:** Use CAD/CAM software or manual programming to develop part code.
- Input Tool Data:** Select and assign tools from the magazine to the program.
- Set Workpiece Coordinates:** Define the material dimensions, origin point, and reference points.
- Simulate Operations:** Use the simulation feature to verify the program before actual running.
- Transfer Program to Machine:** Send the finalized code to the control system.

Running the Machine

- Secure the Sheet Material:** Clamp the sheet onto the work table securely.
- Select the Program:** Choose the prepared program from the control menu.
- Set the Start Point:** Confirm or adjust the starting coordinates.
- Execute Dry Run:** Run a test without material to verify movements.
- Start Production:** Begin the actual punching operation, monitoring the process closely.

Maintenance and Troubleshooting

Regular maintenance ensures the Vipros 358 operates efficiently and minimizes downtime.

Routine Maintenance Tasks

- Lubrication:** Regularly lubricate moving parts as per the maintenance schedule.
- Tool Inspection:** Check tools for wear and replace as needed.
- Hydraulic System Checks:** Monitor hydraulic pressure and filter conditions.
- Electrical Inspection:** Examine wiring and connections for wear or damage.
- Cleaning:** Keep the work area and machine surfaces free of debris and dust.

Common Issues and Solutions

Issue	Possible Cause	Solution
Machine not powering on	Power supply failure	Check circuit breakers and connections
Punching inaccuracies	Worn tools or misaligned components	Replace tools and recalibrate machine
Program errors	Incorrect code or parameter settings	Review and correct the program logic
Hydraulic leaks	Damaged seals or fittings	Inspect and replace faulty components
Emergency stop engaged	Safety device activation	Reset the

emergency stop and investigate cause |Safety PrecautionsOperating a CNC punching machine like the Vipros 358 requires strict adherence to safety protocols:Wear Personal Protective Equipment (PPE): Safety glasses, gloves, and hearing protection.Never Override Safety Devices: Always keep safety covers in place.Stay Alert During Operation: Avoid distractions and monitor the process continuously.Follow Lockout/Tagout Procedures: When performing maintenance or repairs.Report Malfunctions Immediately: Do not operate the machine if safety concerns exist.Tips for Maximizing Machine EfficiencyUse Proper Tooling: Select tools suited to your material and design to reduce wear and improve quality.Optimize Program Paths: Minimize unnecessary movements to reduce cycle times.Maintain Accurate Tool Calibration: Regularly check and calibrate tools for precision.Schedule Preventive Maintenance: Adhere to manufacturer recommendations for servicing.Train Operators Thoroughly: Ensure all personnel are well-versed in operation and safety protocols.Final ThoughtsMastering the Amada Vipros 358 manual is key to harnessing the full potential of this advanced CNC punching machine. A careful approach to setup, operation, and maintenance not only enhances productivity but also ensures safety and durability. Remember, thorough understanding and respect for the equipment's complexity are essential for achieving high-quality manufacturing outcomes. Regular consultation of the manual, combined with ongoing training, will position your team to operate the Vipros 358 confidently and efficiently for years to come.

QuestionAnswer

What is the purpose of the Amada Vipros 358 manual?

The Amada Vipros 358 manual provides detailed instructions on operating, programming, and maintaining the hydraulic press brake to ensure safe and efficient use.

Where can I find the latest version of the Amada Vipros 358 manual?

The latest manual can typically be downloaded from Amada's official website or obtained through authorized Amada service centers.

What safety precautions are outlined in the Amada Vipros 358 manual?

The manual emphasizes wearing proper personal protective equipment, ensuring emergency stop functions are operational, and following correct setup procedures to prevent accidents.

How do I troubleshoot common issues with the Amada Vipros 358 using the manual?

The manual includes troubleshooting guides for common problems such as hydraulic leaks, control

errors, or misalignments, helping operators identify and resolve issues efficiently.

What maintenance routines are recommended in the Amada Vipros 358 manual?

Regular maintenance tasks include checking hydraulic fluid levels, inspecting electrical connections, lubricating moving parts, and calibrating the machine as specified.

Can I access programming instructions for the Amada Vipros 358 in the manual?

Yes, the manual provides step-by-step instructions for programming bending sequences, setting up tools, and customizing operations for different workpieces.

Is there a troubleshooting section for electronic issues in the Amada Vipros 358 manual?

Yes, the manual includes troubleshooting tips for electronic control problems, sensor faults, and communication errors to help technicians diagnose and fix issues.

How do I adjust the settings of the Amada Vipros 358 as per the manual?

The manual details procedures for adjusting parameters such as bend angles, back gauge positioning, and pressure settings to optimize machine performance.

What are the safety lockout procedures in the Amada Vipros 358 manual?

The manual outlines lockout/tagout procedures to ensure the machine is properly shut down and de-energized during maintenance or repairs to prevent accidental start-up.

Where do I find technical support or service information for the Amada Vipros 358 manual?

Technical support details are usually provided within the manual, including contact information for authorized Amada service technicians and parts suppliers.

Related keywords: Amada Vipros 358, Amada Vipros 358 manual download, Vipros 358 operation guide, Amada Vipros 358 troubleshooting, Vipros 358 parts list, Amada Vipros 358 maintenance, Vipros 358 programming, Amada Vipros 358 specifications, Vipros 358 user manual PDF, Amada Vipros 358 service manual

Amada press brake operator manual

Amada Press Brake Operator Manual: Your Comprehensive Guide to Safe and Efficient Operation

Operating a press brake requires precision, safety awareness, and familiarity with the machine's features. For operators working with Amada press brakes, having access to a detailed operator manual is essential to ensure optimal performance and safety. The Amada press brake operator manual serves as a vital resource, providing step-by-step instructions, troubleshooting tips, and maintenance guidelines to maximize machine longevity and productivity. In this article, we'll explore the key aspects of the Amada press brake operator manual, including setup procedures, safety protocols, operational controls, maintenance routines, and troubleshooting strategies. Whether you are a seasoned operator or new to Amada machinery, understanding these components will help you operate your press brake confidently and efficiently.

Understanding the Amada Press Brake Operator Manual

The operator manual is designed to be a comprehensive guide that covers all facets of machine operation. It typically includes detailed diagrams, safety instructions, calibration guidelines, and troubleshooting charts. Familiarizing yourself with the manual ensures you can handle common tasks and emergencies effectively.

Key Components of the Manual

- Machine Overview and Specifications**
- Setup and Calibration Procedures**
- Operation Controls and Functions**
- Safety Instructions and Precautions**
- Maintenance and Service Guidelines**
- Troubleshooting and Diagnostics**
- Parts List and Replacement Procedures**

Having this information readily accessible helps reduce downtime and prevents accidents caused by improper handling or misinterpretation of machine features.

Setting Up Your Amada Press Brake

Proper setup is crucial for achieving accurate bends and ensuring safety during operation. The manual provides step-by-step instructions to prepare your machine for use.

Initial Inspection and Safety Check

- Verify that the machine is properly grounded and connected to the power supply.
- Inspect the hydraulic system for leaks or damage.
- Ensure all safety guards and emergency stops are in place and functioning.
- Check the condition of tooling, including punches and dies.

Installing and Adjusting Tooling

- Select the appropriate tooling for your specific bending task.
- Install punches and dies securely, ensuring they are aligned correctly.
- Adjust tooling height according to the thickness of the material.

Calibrating the Machine

- Follow the manual's calibration procedure to set the back gauge and ram position.
- Use test sheets to verify the accuracy of bends and make necessary adjustments.

Operating the Amada Press Brake Safely and Effectively

Operating the press brake involves multiple controls and functions. The manual provides detailed guidance on how to use these features safely.

Understanding Control Panels

The control panel typically includes:

- Start/Stop Buttons
- Emergency Stop
- Digital Readouts for Positioning
- Mode Selection Switches (Manual, Semi-Automatic, Automatic)
- Back Gauge Controls

Performing a Basic Bending Operation

- Input the desired bend angle and position into the control system.
- Adjust the back gauge to align the material accurately.
- Secure the material in place, ensuring it is correctly aligned.
- Press the start button to initiate the bending cycle.
- Monitor the operation, and use the manual override if adjustments are needed.
- After completing the bend, retract the ram and remove the finished piece.

Utilizing Advanced Features

Many Amada press brakes come equipped with CNC controls, programmable bending sequences, and safety interlocks. The manual offers instructions on how to:

- Program complex bend

sequences Use touchscreens or control software effectively Set safety parameters to prevent accidental operation

Safety Protocols and Best Practices

Ensuring safety is paramount when operating a press brake. The manual emphasizes strict adherence to safety guidelines to prevent injuries.

Personal Protective Equipment (PPE)

Wear safety glasses or goggles. Use gloves cautiously; avoid loose-fitting gloves that could get caught. Wear steel-toed boots and protective clothing as necessary.

Operational Safety Measures

Always check the machine's safety guards before starting work. Never bypass safety interlocks or emergency stops. Maintain a clear work area free of obstructions. Ensure all operators are trained and familiar with the manual's safety instructions.

Emergency Procedures

In case of an emergency: Press the emergency stop button immediately. Notify the supervisor or safety officer. Inspect the machine for damage or malfunction before restarting.

Maintenance and Routine Checks

Regular maintenance ensures your Amada press brake operates smoothly and extends its service life. The manual provides schedules and procedures for routine care.

Daily Maintenance Tasks

Clean the machine and work area to remove debris and dust. Lubricate moving parts as specified. Check hydraulic fluid levels and refill if necessary. Inspect tooling for wear or damage and replace if needed.

Periodic Maintenance

Calibrate the back gauge and ram positioning systems. Inspect electrical connections and control panels for signs of wear or corrosion. Test safety devices and interlocks to ensure proper function. Replace hydraulic filters and fluids according to schedule.

Preventive Maintenance Tips

Keep detailed records of maintenance activities. Follow manufacturer recommendations for part replacements. Engage qualified technicians for complex repairs or calibration.

Troubleshooting Common Issues

Despite proper operation and maintenance, issues may arise. The Amada press brake operator manual offers troubleshooting charts to diagnose and resolve common problems.

Typical Problems and Solutions

Inconsistent Bends: Check tooling alignment, calibration, and material placement.
Hydraulic Leakages: Inspect hoses and seals; replace damaged parts.
Control System Errors: Reset the control panel, update software if necessary, or consult technical support.
Unresponsive Controls: Verify power supply, inspect control wiring, and reset the system.

When to Seek Professional Assistance

If troubleshooting steps do not resolve the issue or if you encounter complex electrical or hydraulic problems, contact authorized Amada service technicians. Regular training and updates from the manufacturer can also help prevent future issues.

Conclusion: Maximizing Your Amada Press Brake's Potential

The Amada press brake operator manual is an indispensable resource for safe, efficient, and precise operation of your machine. By thoroughly understanding its contents—covering setup, operation, safety, maintenance, and troubleshooting—you can ensure smooth production workflows and extend the life of your equipment. Always keep the manual accessible in your workshop, and encourage ongoing training for all operators. Remember, safety and proper maintenance are the keys to a successful and productive operation. With diligent adherence to the manual's guidelines, your Amada press brake will serve your manufacturing needs reliably for years to come.

Amada Press Brake Operator Manual: A Comprehensive Guide to Mastering Precision Bending

the realm of metal fabrication, the Amada press brake stands as a symbol of precision, efficiency, and technological innovation. As one of the leading manufacturers of sheet metal forming equipment, Amada's press brakes are designed to meet the rigorous demands of modern manufacturing environments. Central to harnessing the full potential of these sophisticated machines is understanding the detailed operation and maintenance procedures outlined in the Amada press brake operator manual. This manual acts as a vital resource, ensuring operators can perform their tasks safely, accurately, and efficiently. In this article, we delve into the core components of the manual, exploring its significance, operational protocols, safety guidelines, troubleshooting tips, and maintenance routines?providing a comprehensive overview for operators, engineers, and plant managers alike.

Understanding the Amada Press Brake: An Overview

Before diving into the manual's specifics, it is essential to comprehend the fundamental features and functions of Amada press brakes.

Design and Technical Specifications

Amada press brakes are engineered to deliver precise bending capabilities across a broad spectrum of materials and thicknesses. Key specifications typically covered include:

- Bending Length:** Ranges from small models (e.g., 1 meter) to large industrial sizes (up to 6 meters or more).
- Bending Force:** Varies depending on the model, often from 60 tons to over 300 tons.
- Number of Axes:** Most modern Amada press brakes are CNC-controlled with multiple axes (e.g., X, Y, R, Z) for complex bending operations.
- Control System:** Equipped with advanced CNC controllers that facilitate programmable bending sequences, real-time adjustments, and automation integration.

Key Components

Understanding the main parts of an Amada press brake helps in comprehending the manual's instructions:

- Frame and Bed:** Provides the structural foundation.
- Ram/Punch:** The moving component that applies force to bend the sheet.
- V-Groove Die:** Positioned on the bed, forming the bending notch.
- CNC Control Panel:** Interface for programming and operation.
- Backgauge:** Adjustable positioning system to ensure accurate bend placement.
- Hydraulic or Mechanical Drive System:** Powers the movement of the ram.

The Importance of the Operator Manual

The operator manual is more than a set of instructions; it is a comprehensive guide that encapsulates safety, operational procedures, troubleshooting, and maintenance. Its importance can be summarized as follows:

- Safety Assurance:** Provides critical safety guidelines to prevent accidents.
- Operational Efficiency:** Ensures operators understand how to use the machine effectively, reducing waste and rework.
- Prolonged Equipment Life:** Guides proper maintenance practices to prevent premature wear.
- Regulatory Compliance:** Assists in adhering to industry safety standards and regulations.
- Training Resource:** Serves as a foundational document for new operators and technicians.

Operational Procedures in the Amada Press Brake Manual

A detailed understanding of operational procedures is vital for safe and accurate bending. The manual typically covers the following stages:

Pre-Operation Checklist

Before starting the machine, operators should verify:

- Power Supply:** Confirm voltage and frequency match specifications.
- Machine Inspection:** Check for any visible damage, leaks, or obstructions.
- Tooling Setup:** Ensure punches and dies are correctly installed, aligned, and free of defects.
- Safety Devices:** Make sure safety guards, emergency stops, and light curtains are functional.
- Workpiece Readiness:** Confirm material type, thickness, and dimensions.

Programming and Setup

Modern Amada press brakes utilize CNC controls for programming bends:

- Inputting Bend Data:** Input material properties, bend angles, and dimensions.
- Setting Zero Points:** Establish

reference points for the backgauge and ram position. Tool Selection and Positioning: Choose appropriate tooling and position it precisely. Simulating Bends: Use digital simulation features to preview operations and prevent collisions. Performing Bends Once programmed, executing bends involves: Positioning the Workpiece: Place the sheet against the backgauge and clamps. Adjusting the Backgauge: Fine-tune to ensure accurate placement. Executing the Bend: Initiate the cycle, monitor the process, and make real-time adjustments if necessary. Verifying the Result: Check the bend angles, dimensions, and overall quality. Post-Operation Procedures After completing bending tasks: Remove the Workpiece Carefully: Use appropriate tools to avoid damage. Document the Process: Record parameters for quality control and repeatability. Clean the Machine: Remove debris, lubricate moving parts, and inspect tooling. Shutdown Protocol: Follow safe shutdown procedures as outlined in the manual. Safety Guidelines and Precautions Safety is paramount when operating heavy machinery like the Amada press brake. The manual emphasizes: Personal Protective Equipment (PPE): Mandatory use of safety glasses, gloves, and steel-toed shoes. Machine Guarding: Never bypass safety guards or interlocks. Emergency Stops: Know the locations and operation of all emergency stop buttons. Operational Awareness: Stay alert during operation, avoid distractions, and never leave the machine unattended while running. Proper Training: Only trained personnel should operate or maintain the press brake. Lockout/Tagout Procedures: Follow lockout protocols during maintenance or setup to prevent accidental start-up. Troubleshooting and Common Issues The manual often includes troubleshooting sections, which help operators diagnose and resolve common problems such as: Inconsistent Bends: Check tooling alignment, backgauge calibration, and material properties. Machine Not Responding: Verify power supply, control system status, and emergency stop conditions. Hydraulic Leaks: Inspect hydraulic lines, seals, and pumps. Error Codes: Reference the control system manual for specific error message meanings and corrective actions. Uneven Bends or Cracks: Ensure tooling is in good condition; consider material inconsistencies or incorrect programming. Maintenance and Servicing Protocols Regular maintenance extends the lifespan of the Amada press brake and maintains precision: Daily Maintenance Clean the machine surface and tooling. Check hydraulic fluid levels. Inspect safety devices. Lubricate moving parts as recommended. Weekly and Monthly Maintenance Calibrate backgauge and control systems. Inspect hydraulic hoses and connections for wear. Test emergency stops and safety interlocks. Clean filters and replace if necessary. Periodic Overhauls Conduct thorough inspections of hydraulic pumps, valves, and cylinders. Replace worn tooling. Update control software if applicable. Schedule professional servicing for complex repairs. Training and Certification Amada emphasizes comprehensive operator training to ensure safety and operational competency. The manual often recommends: Initial Training: Covering safety protocols, basic operation, and troubleshooting. Advanced Training: Focusing on programming, automation integration, and maintenance. Certification: Validating operator proficiency and adherence to safety standards. Conclusion: Maximizing the Value of the Amada Press Brake Manual The Amada press brake operator manual is an indispensable resource designed to empower operators with the knowledge necessary for safe, efficient, and high-quality bending operations. Its detailed explanations, safety protocols, troubleshooting guides, and maintenance routines form the backbone of effective machine management. As manufacturing technology continues to evolve,

staying updated with the manual ensures operators can leverage new features and maintain compliance with safety standards. Ultimately, mastery of the manual translates into increased productivity, reduced downtime, and enhanced product quality—cornerstones of a competitive and responsible manufacturing operation. By thoroughly understanding and applying the guidance contained within the Amada press brake manual, manufacturers can optimize their bending processes, safeguard their workforce, and achieve consistent excellence in metal fabrication.

QuestionAnswer

What are the key safety guidelines outlined in the Amada press brake operator manual?

The manual emphasizes wearing appropriate personal protective equipment, ensuring the machine is properly grounded, performing regular safety checks, and understanding emergency stop procedures to prevent accidents.

How do I calibrate the Amada press brake according to the operator manual?

Calibration involves setting the back gauge and adjusting the ram height using the specified calibration procedures detailed in the manual, ensuring precision in bending operations.

What are the recommended maintenance steps for the Amada press brake as per the manual?

Regular lubrication of moving parts, inspecting hydraulic fluid levels, checking electrical connections, and cleaning the machine surfaces are recommended maintenance steps outlined in the manual.

How can I troubleshoot common issues with the Amada press brake as described in the manual?

The manual provides troubleshooting guides for issues such as irregular bending, hydraulic leaks, or control errors, advising checks like verifying sensor alignment, inspecting hydraulic hoses, and resetting control systems.

What safety features are integrated into the Amada press brake manual operation procedures?

Features include light curtains, emergency stop buttons, safety covers, and interlock systems designed to prevent accidental activation and protect operators during machine operation.

How do I set up the Amada press brake for different bending jobs based on the manual?

Setup involves selecting the appropriate tooling, adjusting the back gauge, setting the bend angles,

and programming the machine controls for specific dimensions as detailed in the manual.

Are there specific training recommendations in the Amada press brake manual for new operators? Yes, the manual recommends comprehensive training on machine controls, safety procedures, maintenance routines, and proper tooling usage before operating the press brake independently.

Where can I find troubleshooting diagrams and parts lists in the Amada press brake manual? Troubleshooting diagrams and parts lists are typically located in the dedicated sections of the manual, often at the back, with detailed illustrations and part numbers for quick reference.

Related keywords: Amada press brake, operator manual, bending machine manual, CNC press brake guide, Amada machine instructions, press brake operation, metal forming manual, Amada machine manual, press brake safety guide, factory equipment manual

Amada hydraulic press manuals

Amada Hydraulic Press Manuals: Your Comprehensive Guide to Operation, Maintenance, and Troubleshooting

In the world of manufacturing and metalworking, hydraulic presses are essential tools used for shaping, forming, and assembling various materials. Among the leading manufacturers, Amada stands out for its durable, high-performance hydraulic presses that cater to diverse industrial needs. To ensure optimal operation, safety, and longevity of these machines, having access to detailed Amada hydraulic press manuals is crucial. This article provides an in-depth look into these manuals, their importance, how to use them effectively, and tips for maintenance and troubleshooting.

Understanding the Importance of Amada Hydraulic Press Manuals

Hydraulic press manuals serve as comprehensive guides that detail every aspect of the machine's operation. For Amada hydraulic presses, these manuals are particularly vital due to the complexity and precision required in their use. They help users:

- Ensure Safe Operation:** Proper instructions reduce the risk of accidents and injuries.
- Optimize Machine Performance:** Correct usage and regular maintenance extend the lifespan of the press.
- Troubleshoot Effectively:** Manuals provide troubleshooting steps to address common issues.
- Comply with Regulations:** Using the manual ensures adherence to safety standards and manufacturer guidelines.

What is Included in Amada Hydraulic Press Manuals?

Amada hydraulic press manuals are comprehensive documents that typically cover the following areas:

- Machine Specifications**
 - Model number and type
 - Capacity and maximum force
 - Power requirements
 - Dimensions and weight
 - Special features and attachments
- Operating Instructions**
 - Starting and shutting down procedures
 - Control panel overview
 - Operating safety

features Step-by-step guidance for common tasks Recommended operational parameters

3. Maintenance and Service Routine maintenance schedules Lubrication points and procedures Hydraulic system care Replacement parts and their specifications Calibration and adjustment procedures

4. Troubleshooting Guide Common operational issues Diagnostic steps Repair instructions Contact information for technical support

5. Safety Guidelines Personal protective equipment (PPE) requirements Emergency procedures Safety warnings and labels Lockout/tagout procedures

6. Electrical and Hydraulic Schematics Wiring diagrams Hydraulic circuit diagrams Component layouts

Accessing Amada Hydraulic Press Manuals Obtaining authentic and up-to-date Amada hydraulic press manuals is essential for safe and efficient operation. Here are methods to access these manuals:

Official Amada Website Visit the official Amada website and navigate to the support or downloads section. Search by machine model or series. Download PDF versions of the manuals for free or purchase printed copies.

Authorized Distributors and Service Centers Contact authorized Amada dealers for manuals and technical support. Many distributors provide customized manuals based on the specific machine configuration.

Online Technical Libraries and Forums Some industrial equipment forums and technical libraries host user manuals. Ensure the source is reputable to avoid outdated or incorrect information.

Request from Amada Customer Support Directly contact Amada's customer service for manuals, especially for older or specialized models. Provide machine serial number and model details for accurate assistance.

Using Amada Hydraulic Press Manuals Effectively Once you have access to the manual, follow these best practices to maximize its benefits:

1. Familiarize Yourself with the Manual Review the safety sections thoroughly. Understand all control features and safety interlocks. Study the troubleshooting and maintenance sections.
2. Follow Operating Procedures Step-by-Step Adhere to the recommended startup and shutdown procedures. Use the control diagrams to navigate the control panel.
3. Conduct Regular Maintenance Schedule routine inspections as outlined. Keep maintenance logs for future reference.
4. Document and Record Issues Log any operational anomalies or repairs. Use troubleshooting guides to identify problems early.
5. Train Personnel Properly Ensure all operators understand the manual instructions. Conduct safety training based on the manual's guidelines.

Best Practices for Maintaining Amada Hydraulic Presses Proper maintenance not only ensures safety but also enhances the machine's efficiency and lifespan. Here are key tips aligned with the manual's recommendations:

Perform Regular Inspections: Check hydraulic hoses, seals, and fittings for leaks or wear.

Maintain Hydraulic Fluid Levels: Use recommended fluids and replace them according to the schedule.

Lubricate Moving Parts: Follow lubrication points specified in the manual to prevent wear and tear.

Clean the Machine: Keep the press free of dust, dirt, and debris.

Monitor Electrical Components: Check wiring, switches, and sensors for damage or corrosion.

Calibrate and Adjust: Regularly verify the calibration of pressure and movement controls.

Keep Maintenance Records: Document all inspections, repairs, and part replacements for future reference.

Common Troubleshooting Scenarios and Solutions The Amada hydraulic press manual provides detailed troubleshooting steps for typical issues. Here are some common problems and their solutions:

1. Hydraulic System Not Pressurizing Possible Causes: Hydraulic pump failure, leaks, or blocked filters. Solution: Inspect hydraulic pump operation, check for leaks in hoses, replace or clean filters, and verify pressure settings.
2. Unusual Noises During Operation Possible Causes: Air trapped in

hydraulic lines, worn bearings, or loose components. Solution: Bleed air from hydraulic lines, tighten loose parts, and inspect bearings for wear.

3. Inconsistent Pressing Force Possible Causes: Improper calibration, hydraulic fluid contamination, or valve issues. Solution: Calibrate the system as per manual instructions, replace contaminated fluid, and inspect valves.

4. Control Panel Malfunctions Possible Causes: Electrical wiring issues or faulty switches. Solution: Check wiring diagrams, replace faulty components, and verify power supply.

Safety Precautions When Using Amada Hydraulic Presses Always prioritize safety by adhering to the guidelines outlined in the manual: Wear appropriate PPE such as gloves, goggles, and protective clothing. Never bypass safety interlocks or guards. Ensure emergency stop buttons are accessible and functional. Avoid placing hands or body parts near moving parts during operation. Follow lockout/tagout procedures during maintenance or repair.

Conclusion Amada hydraulic press manuals are indispensable resources for operators, maintenance personnel, and technicians aiming to maximize the performance, safety, and longevity of their equipment. By understanding the detailed instructions, schematics, and safety guidelines contained within these manuals, users can ensure efficient operation and quickly address any issues that arise. Always seek official sources for obtaining the latest manuals and updates, and invest in proper training to fully leverage the capabilities of Amada hydraulic presses. Proper adherence to manual instructions not only enhances productivity but also safeguards personnel and equipment, making them an essential component of responsible industrial practice.

Amada Hydraulic Press Manuals: An In-Depth Investigation into Documentation, Usage, and Best Practices In the manufacturing and metalworking industries, hydraulic presses are essential tools for shaping, forming, and assembling a variety of materials. Among the prominent brands in this sector, Amada has established a reputation for producing high-quality, reliable hydraulic presses that meet rigorous industry standards. Central to the effective utilization of these complex machines are the Amada hydraulic press manuals—comprehensive documents designed to guide operators, maintenance personnel, and engineers through installation, operation, troubleshooting, and safety procedures. This article provides a detailed investigation into Amada hydraulic press manuals, exploring their importance, typical content, accessibility, and best practices for utilizing them effectively. Whether you are a seasoned professional or a newcomer to hydraulic press technology, understanding these manuals is crucial for ensuring safe operation, optimal performance, and longevity of your equipment.

The Significance of Amada Hydraulic Press Manuals Hydraulic presses are intricate machines that involve high-pressure systems, precise mechanical movements, and complex electronic controls. As such, thorough documentation is vital to ensure safe and efficient operation. Amada's manuals serve multiple critical functions:

- Operational Guidance:** Outlining step-by-step procedures for standard operation, including start-up, shut-down, and emergency procedures.
- Maintenance Protocols:** Providing scheduled maintenance routines, component inspection guidelines, and lubrication schedules to maximize machine lifespan.
- Troubleshooting Assistance:** Offering diagnostic procedures to identify and resolve common issues, minimizing downtime.
- Safety Instructions:** Highlighting safety precautions, hazard warnings, and personal

protective equipment (PPE) recommendations. Technical Specifications: Detailing machine parameters, electrical wiring diagrams, hydraulic circuit layouts, and component specifications. The availability and quality of these manuals directly influence the safety, efficiency, and compliance of operations involving Amada hydraulic presses.

Structure and Content of Amada Hydraulic Press Manuals

Understanding the typical structure of an Amada hydraulic press manual helps users navigate complex information efficiently. While specific manual formats may vary based on machine models and production years, they generally contain the following sections:

- 1. Introduction and Safety Information**
 - Overview of the machine model
 - Safety warnings and symbols
 - Personal protective equipment (PPE) requirements
 - Emergency procedures
- 2. Technical Data and Specifications**
 - Machine dimensions and weight
 - Hydraulic system details (pressure ratings, flow rates)
 - Electrical system schematics
 - Load capacity and stroke specifications
 - Control system features
- 3. Installation and Setup**
 - Site preparation guidelines
 - Transportation and mounting instructions
 - Hydraulic and electrical connections
 - Calibration procedures
- 4. Operating Procedures**
 - Start-up and shut-down sequences
 - Operating controls and interface usage
 - Material loading and positioning
 - Routine operation tips for optimal results
- 5. Maintenance and Inspection**
 - Daily, weekly, and monthly maintenance tasks
 - Hydraulic fluid checks and replacements
 - Filter cleaning or replacement
 - Inspection of hydraulic hoses, seals, and cylinders
 - Lubrication points and schedules
- 6. Troubleshooting**
 - Common operational issues and symptoms
 - Diagnostic flowcharts
 - Repair instructions for typical failures
 - Contact information for technical support
- 7. Spare Parts and Accessories**
 - List of recommended spare parts
 - Part numbers and ordering procedures
 - Accessories for enhanced functionality
- 8. Appendices and Additional Resources**
 - Wiring diagrams
 - Hydraulic circuit diagrams
 - Software and firmware updates
 - Certifications and compliance information

Accessibility and Distribution of Amada Hydraulic Press Manuals

Access to accurate and up-to-date manuals is essential for safe and effective operation. Amada provides these manuals through various channels:

- Official Amada Website:** Authorized users can download PDFs of manuals, often after registering or providing proof of purchase.
- Authorized Dealers and Service Centers:** Many dealers offer physical copies or digital access as part of their service package.
- Customer Support:** Amada's technical support team can provide manuals upon request, especially for older or custom models.
- Third-Party Vendors:** Some companies specialize in sourcing or translating technical documentation, though caution is advised to ensure authenticity.

It's important to use the most recent version of a manual to incorporate any safety updates or technical revisions. Outdated documentation may omit critical safety warnings or reflect obsolete procedures.

Challenges and Common Concerns with Amada Hydraulic Press Manuals

Despite their importance, users often encounter various challenges related to Amada hydraulic press manuals:

- 1. Language Barriers and Translations**

Many manuals are originally produced in Japanese or other languages. Translations may vary in quality, leading to misunderstandings of instructions or safety warnings. Ensuring access to accurate translations is vital.
- 2. Version Control and Revisions**

Manufacturers regularly update manuals to reflect hardware revisions or safety standards. Using outdated manuals can pose risks. Maintaining a version control system or verifying documentation authenticity is recommended.
- 3. Accessibility Issues**

Some manuals are only available through authorized channels, making access difficult for independent technicians. This can lead to reliance on unofficial sources, which may contain inaccuracies.
- 4. Technical Complexity**

Hydraulic

systems involve complex schematics and technical language that can be challenging for inexperienced personnel. Supplementary training or consulting with experts is often necessary.

5. Safety and Compliance

Failure to adhere to manual instructions can result in accidents or equipment damage. Ensuring strict compliance with the manual's safety protocols is essential.

Best Practices for Utilizing Amada Hydraulic Press Manuals

To maximize the benefits of these manuals, operators and maintenance personnel should adopt best practices:

- Maintain Organized Documentation:** Keep physical or digital copies accessible near the machine for quick reference.
- Verify Manual Version:** Always ensure the manual matches the specific model and revision of the hydraulic press.
- Provide Training:** Use manuals as training tools for new operators and maintenance staff.
- Follow Maintenance Schedules:** Adhere strictly to maintenance recommendations to prevent breakdowns.
- Implement Safety Protocols:** Incorporate manual safety instructions into operational procedures and safety meetings.
- Consult Support When Needed:** Don't hesitate to contact Amada's technical support for clarification or technical assistance.

Conclusion: The Critical Role of Manuals in Hydraulic Press Management

In the realm of industrial manufacturing, the importance of comprehensive and accurate documentation cannot be overstated. Amada hydraulic press manuals serve as the cornerstone for safe, efficient, and compliant operation of these sophisticated machines. They are invaluable resources for understanding complex hydraulic systems, conducting maintenance, troubleshooting issues, and ensuring safety standards are met. As the industry continues to evolve with technological advancements, so too must the manuals be regularly updated and accessed through official channels. Investing time in understanding and properly utilizing these documents not only enhances operational efficiency but also significantly reduces risks associated with hydraulic press operation. Ultimately, the value of Amada hydraulic press manuals lies in their capacity to empower users with knowledge, transforming complex machinery into manageable, safe, and productive tools that drive industrial success.

Disclaimer:

This investigation emphasizes the importance of official and authorized sources for obtaining Amada hydraulic press manuals. For specific model information and detailed documentation, always refer to Amada's official channels or authorized representatives.

QuestionAnswer

Where can I find the official Amada hydraulic press manual?

You can find the official Amada hydraulic press manual on the manufacturer's website or by contacting authorized Amada service centers.

What safety precautions are outlined in the Amada hydraulic press manual?

The manual emphasizes wearing proper personal protective equipment, ensuring correct machine setup, regular maintenance checks, and following operational procedures to prevent accidents.

How do I troubleshoot common issues using the Amada hydraulic press manual?

The manual provides troubleshooting guides for issues like hydraulic leaks, abnormal noises, or pressure problems, often including diagnostic steps and recommended solutions.

What routine maintenance tasks are specified in the Amada hydraulic press manual?

Routine tasks include checking hydraulic fluid levels, inspecting for leaks, lubricating moving parts, and replacing filters as recommended in the manual.

Are there specific calibration procedures in the Amada hydraulic press manual?

Yes, the manual details calibration procedures to ensure the press operates within specified parameters, including pressure calibration and alignment checks.

Can I upgrade or modify my Amada hydraulic press as per the manual's guidelines?

Modifications should be done only following the instructions and recommendations in the manual, and it's advisable to consult Amada technicians to ensure safety and compliance.

What are the dimensions and technical specifications covered in the Amada hydraulic press manual?

The manual includes detailed specifications such as tonnage capacity, stroke length, overall dimensions, power requirements, and other technical data.

How often should I perform maintenance checks according to the Amada hydraulic press manual?

Maintenance intervals vary but generally include daily inspections, weekly lubrication, and comprehensive checks every few months as outlined in the manual.

Is there a troubleshooting flowchart available in the Amada hydraulic press manual?

Yes, most manuals include troubleshooting flowcharts to help operators systematically diagnose and resolve common operational issues efficiently.

Related keywords: hydraulic press operation manual, amada machinery guide, hydraulic press maintenance, amada equipment instructions, hydraulic press troubleshooting, amada press parts

manual, hydraulic press safety manual, amada technical documentation, hydraulic press setup guide, amada manual download

Amada vipros 255 manual

Amada Vipros 255 Manual: A Comprehensive Guide to Operation, Maintenance, and Troubleshooting

The Amada Vipros 255 manual is an essential resource for operators, technicians, and maintenance personnel working with this advanced CNC punching machine. Known for its precision, efficiency, and versatility in sheet metal fabrication, the Vipros 255 is a popular choice in manufacturing facilities worldwide. Proper understanding and utilization of the manual can significantly enhance productivity, ensure safety, and extend the lifespan of the equipment. This article provides an in-depth overview of the Amada Vipros 255 manual, covering key aspects such as machine overview, operation procedures, maintenance practices, troubleshooting tips, and safety guidelines.

Understanding the Amada Vipros 255 Overview of the Machine

The Amada Vipros 255 is a high-performance CNC punching machine designed for high-speed, precise metal forming tasks. It features a robust structure and advanced control system, making it suitable for complex manufacturing processes. The machine is equipped with a turret capable of holding multiple tools, enabling it to perform various punching, piercing, and nibbling operations in a single cycle.

Key features include:

- High-speed operation with rapid positioning and tool changing
- Versatile turret with multiple stations for diverse tooling
- User-friendly interface with integrated CNC control
- Automatic sheet loading and unloading options
- High durability designed for continuous industrial use

Components and Their Functions

Understanding the main components of the Vipros 255 is crucial for effective operation and maintenance:

- Turret:** Holds multiple tools and rotates to select the appropriate punch
- Punch and Die:** Performs cutting and forming operations
- Controller:** Manages machine functions, program input, and automation sequences
- Feed System:** Moves sheet metal into the working area
- Clamping System:** Secures the sheet during operations
- Lubrication System:** Ensures smooth movement of mechanical parts
- Safety Devices:** Emergency stops, safety covers, and interlocks

Using the Amada Vipros 255 Manual Effectively

Preparation Before Operation

Before starting the machine, ensure the following steps are completed:

- Read the Manual Thoroughly:** Familiarize yourself with safety protocols and operational procedures.
- Inspect the Machine:** Check for any visible damage, loose parts, or leaks.
- Load the Correct Tools:** Ensure the turret has the appropriate punch and die tools for the job.
- Set Up the Program:** Load or program the CNC files for the desired part.
- Material Preparation:** Confirm the sheet metal dimensions and specifications match the program requirements.
- Safety Gear:** Wear appropriate personal protective equipment (PPE), including safety glasses, gloves, and ear protection.

Basic Operation Steps

Following the manual's guidelines, the typical operation sequence includes:

- Power On:** Turn on the machine using the main power switch.
- Initialize the System:** Run startup routines as specified in the manual.
- Program Loading:** Import or create CNC programs via the control interface.
- Tool Selection and Setup:** Verify the correct tools are loaded and properly aligned.
- Material Loading:** Place the sheet metal onto the

feed system, ensuring alignment. Set Zero Point: Define the reference point for the program. Run a Test Cycle: Execute a dry run without material to verify tool paths and program accuracy. Start Production: Begin the machining process, monitoring for any anomalies. Quality Check: Inspect the finished parts for dimensional accuracy and surface finish. Shutdown: After completing the work, follow shutdown procedures as outlined in the manual.

Maintenance Practices for the Amada Vipros 255

Routine Maintenance Schedule

Regular maintenance ensures the Vipros 255 operates reliably and maintains high precision. The manual recommends the following schedule:

Frequency	Maintenance Tasks
Daily	Clean machine surfaces, check oil levels, inspect tooling, verify safety devices
Weekly	Lubricate moving parts, inspect electrical connections, test emergency stops
Monthly	Replace filters, check hydraulic systems, calibrate control system
Quarterly	Inspect turret indexing mechanism, verify tool alignment, perform detailed diagnostics

Lubrication and Cleaning

Proper lubrication reduces wear and prevents mechanical failures. Use manufacturer-recommended lubricants. Apply lubrication to moving parts such as guide rails, turret indexing mechanisms, and feed systems. Keep the machine free of dust, debris, and metal shavings by regular cleaning.

Tool Maintenance and Replacement

Tools are critical to the machine's performance. Inspect tools for wear or damage before use. Replace worn or broken tools promptly. Store tools in designated holders to prevent damage and ensure quick access. Calibrate tools regularly for accuracy.

Troubleshooting Common Issues

Machine Not Powering On

Possible Causes: Main power switch is off, Emergency stop is engaged, Faulty power supply or blown fuse.

Solutions: Ensure the main power switch is turned on. Release the emergency stop button. Check electrical connections and replace blown fuses if necessary. Refer to the electrical troubleshooting section of the manual.

Inconsistent Punching or Poor Quality Cuts

Possible Causes: Dull or damaged tools, Incorrect tool setup, Misaligned sheet or fixture.

Solutions: Inspect and replace worn tools. Verify proper tool alignment and calibration. Ensure the sheet is correctly positioned and secured.

Programming Errors or Machine Crashes

Possible Causes: Incorrect CNC program coding, Software glitches, Mechanical obstructions.

Solutions: Review the CNC program for errors. Reload the program or update the control software. Clear obstructions and inspect mechanical parts for jams.

Safety Guidelines and Precautions

Operational Safety

Always wear PPE during operation. Never bypass safety interlocks or covers. Keep hands and clothing away from moving parts. Be aware of pinch points and sharp tools.

Emergency Procedures

Know the location of emergency stop buttons. In case of an emergency, press the stop button immediately. Disconnect power before performing maintenance or tool changes. Report any safety hazards to supervisors.

Training and Certification

Ensure operators are trained according to the manual's recommendations. Keep certifications up-to-date. Conduct refresher courses periodically.

Conclusion

The Amada Vipros 255 manual is an invaluable document for maximizing the machine's potential while ensuring safe and efficient operation. Proper adherence to the operational procedures, maintenance schedules, and safety guidelines outlined in the manual can lead to improved productivity, reduced downtime, and longer equipment lifespan. Whether you are a seasoned operator or new to the Vipros 255, investing time in understanding and applying the manual's instructions will significantly benefit your manufacturing processes. For detailed diagrams, troubleshooting charts, and specific parameter settings, always refer to the official Amada Vipros

255 manual provided with your equipment. Regular training and adherence to best practices will ensure your Vipros 255 remains a reliable asset in your production line for years to come.

Amada VIPROS 255 Manual: An In-Depth Review and Guide

The Amada VIPROS 255 manual is a highly regarded machine within the sheet metal processing industry, renowned for its precision, reliability, and versatility. As a member of Amada's VIPROS series, the VIPROS 255 combines advanced features with user-friendly operations, making it a staple in manufacturing environments ranging from small workshops to large production facilities. This article aims to provide a comprehensive overview of the VIPROS 255 manual, exploring its technical specifications, operational features, maintenance requirements, and practical applications to equip users with detailed insights and informed perspectives.

Introduction to the Amada VIPROS 255

What Is the Amada VIPROS 255? The Amada VIPROS 255 is a hydraulic press brake designed explicitly for bending, forming, and shaping sheet metal components. Its manual control interface allows operators to perform precise adjustments, making it suitable for both small batch and high-volume production tasks. The VIPROS 255 is well-known for its robust construction, high bending accuracy, and ease of use, all critical factors for achieving quality results in sheet metal fabrication.

Historical Context and Market Position

Since its introduction, the VIPROS series has been a benchmark in the industry, combining traditional mechanical robustness with modern hydraulic technology. The VIPROS 255, in particular, stands out for its manual operation mode, which provides operators with tactile control over bending processes. Its market position is reinforced by its reputation for durability and adaptability, serving industries such as aerospace, automotive, construction, and custom manufacturing.

Technical Specifications and Features

Understanding the technical parameters of the VIPROS 255 is essential for assessing its capabilities and suitability for specific applications. Below is a detailed breakdown of its key specifications:

Key Specifications

- Maximum Bending Length:** Typically around 2,550 mm (100 inches), allowing for large sheet sizes.
- Throat Depth:** Usually approximately 300 mm (11.8 inches), offering ample space for complex bends.
- Maximum Bending Force:** Often rated at 80 to 100 tons, providing sufficient power for various materials.
- Bending Accuracy:** ± 0.2 mm (± 0.008 inches), ensuring precision in production.
- Hydraulic System:** Manual hydraulic control with adjustable tonnage and stroke length.
- Clamping System:** Mechanical or hydraulic clamping options to secure the workpiece.
- Backgauge:** Adjustable, often manual or semi-automatic, facilitating precise positioning.
- Control Type:** Manual operation with mechanical dials, gauges, and optional digital readouts.

Design and Construction

The VIPROS 255 features a sturdy steel frame designed to withstand high forces and repeated use. Its hydraulic system is engineered for smooth operation, reducing operator fatigue and ensuring consistent bending quality. The machine's control panel is ergonomically designed for easy access, allowing operators to make real-time adjustments during operation.

Optional Accessories and Enhancements

- Digital Backgauges:** For enhanced positioning accuracy.
- Tooling Options:** V-dies, punch plates, and custom tooling to accommodate diverse bending tasks.
- Safety Features:** Guarding, emergency stop buttons, and overload protection to ensure operator safety.

Operational Aspects of the Manual VIPROS

255 Basic Operating Procedures Operating the VIPROS 255 involves several critical steps to ensure safety and precision:

- Setup and Preparation:** Inspect tooling and ensure it is properly installed. Adjust the backgauge to the desired measurement. Confirm hydraulic pressure settings are within recommended parameters.
- Material Placement:** Position the sheet metal accurately against the backgauge and side stops. Secure the workpiece with clamps if necessary.
- Bending Process:** Use the manual controls to lower the punch until it contacts the material. Apply the required force by adjusting the hydraulic control valve. Check the bend angle and measurement. Make incremental adjustments as needed for precision.
- Repetition and Multiple Bends:** Repeat the process for subsequent bends, ensuring consistent positioning and force application.

Advantages of Manual Control While automated or CNC-operated press brakes offer high-speed production, manual operation like that on the VIPROS 255 provides several benefits:

- Tactile Feedback:** Operators can feel resistance and make real-time adjustments.
- Flexibility:** Easier setup for short runs or custom jobs.
- Cost-Effectiveness:** Lower initial investment and maintenance costs.
- Skill Development:** Enhances operator expertise and understanding of bending mechanics.

Limitations and Challenges Despite its advantages, the manual operation mode also presents challenges:

- Operator Dependency:** Results depend heavily on operator skill and experience.
- Lower Repeatability:** Less suited for highly repetitive, high-volume production without automation.
- Learning Curve:** Proper training is essential to maximize accuracy and safety.

Maintenance and Troubleshooting

Routine Maintenance Procedures Maintaining the VIPROS 255 ensures longevity and optimal performance. Routine tasks include:

- Hydraulic Fluid Checks:** Regularly inspect and replace hydraulic oil to prevent contamination and maintain pressure stability.
- Lubrication:** Apply lubrication to moving parts such as pivot points, gears, and backgauge mechanisms.
- Inspection of Hydraulic Hoses and Fittings:** Look for leaks or wear and replace as needed.
- Cleaning:** Keep the machine free from dust, debris, and metal shavings to prevent operational issues.
- Calibration Checks:** Periodically verify the accuracy of the backgauge and control mechanisms.

Common Troubleshooting Scenarios

- Uneven Bends or Inconsistent Force:** May indicate hydraulic pressure issues or worn tooling.
- Hydraulic Leaks:** Check hoses and fittings; replace damaged components.
- Difficulty in Moving Backgauge:** Lubricate or adjust the backgauge mechanism.
- Unresponsive Controls:** Inspect control valves and electrical connections.

Preventative Maintenance Tips Establish a regular maintenance schedule based on usage frequency. Keep detailed logs of maintenance activities and repairs. Train operators on proper handling and safety procedures.

Applications and Practical Use Cases

Industries Benefiting from the VIPROS 255 The versatility of the VIPROS 255 makes it suitable for various sectors:

- Automotive:** Fabrication of panels, brackets, and structural components.
- Aerospace:** Precision bending of lightweight alloys and complex parts.
- Construction:** Manufacturing of structural supports, enclosures, and ducts.
- Art and Design:** Creation of custom metal art pieces and prototypes.

Types of Projects Suitable for the VIPROS 255 Small to medium batch production runs with complex bending requirements. Custom one-off components requiring high precision. Training and skill development in sheet metal forming. Repair and maintenance work involving sheet metal adjustments.

Case Study: Small Workshop Implementation A small manufacturing workshop adopted the VIPROS 255 for its ability to handle diverse projects. The manual operation allowed skilled operators to produce high-quality bends with minimal setup time. Over time, the workshop optimized its workflow by

developing standard operating procedures, ensuring safety, and maintaining the machine meticulously. The result was improved product quality, reduced lead times, and increased customer satisfaction. Conclusion: Evaluating the Value of the Amada VIPROS 255 Manual The Amada VIPROS 255 manual remains a robust and reliable choice for sheet metal fabricators seeking precise, versatile, and cost-effective bending solutions. Its combination of sturdy construction, manual control, and adaptability makes it particularly appealing for small to medium-sized operations, custom fabrication, and training environments. While it requires skilled operators and diligent maintenance, the rewards—namely high-quality bends, flexibility, and operator engagement—are substantial. In an industry increasingly leaning toward automation, the VIPROS 255's manual operation offers a tactile, hands-on approach that fosters a deeper understanding of the bending process and allows for rapid adjustments tailored to unique project demands. For those considering this machine, investment in proper training and maintenance will ensure it remains a valuable asset for years to come, delivering consistent performance and high-quality results across a broad spectrum of sheet metal applications.

QuestionAnswer

What are the main features of the Amada Vipros 255 manual?

The Amada Vipros 255 manual features a robust design with adjustable die height, easy-to-use manual controls, and a compact footprint suitable for various bending applications. It offers precise angle adjustments and durable construction for long-term reliability.

How do I operate the Amada Vipros 255 manual safely?

To operate the Amada Vipros 255 manual safely, always read the user manual thoroughly, wear appropriate safety gear, ensure the machine is properly maintained, and follow proper procedures for positioning and clamping materials before bending.

Where can I find the official manual for the Amada Vipros 255?

The official manual for the Amada Vipros 255 can typically be obtained through Amada's customer support, authorized dealers, or by visiting their official website's support section. Ensure you have the correct model number when requesting the manual.

What maintenance tips are recommended for the Amada Vipros 255 manual?

Regular maintenance includes inspecting and lubricating moving parts, checking for wear and tear, ensuring the hydraulic system is functioning properly, and cleaning the machine after use. Refer to

the manual for specific maintenance intervals and procedures.

Can the Amada Vipros 255 manual be used for different materials?

Yes, the Amada Vipros 255 manual can be used for various materials such as steel, aluminum, and other metals. However, always refer to the manual for specific material thickness limits and bending parameters to ensure safety and quality.

What are common troubleshooting issues with the Amada Vipros 255 manual?

Common issues include uneven bends, hydraulic leaks, or difficulty in adjusting the die. Troubleshooting involves checking hydraulic pressure, inspecting for mechanical blockages, and ensuring proper calibration of the machine as per the manual's guidance.

Is training available for operating the Amada Vipros 255 manual?

Yes, Amada and authorized dealers often provide training sessions for operators to ensure safe and efficient use of the Vipros 255 manual. Contact your local dealer or Amada support for available training programs.

What should I do if I lose the manual for my Amada Vipros 255?

If the manual is lost, contact Amada customer support or visit their official website to request a digital or printed copy. Providing your machine's serial number and model details will help in obtaining the correct manual.

Related keywords: Amada Vipros 255, Amada Vipros 255 manual, Vipros 255 operator guide, Vipros 255 troubleshooting, Vipros 255 parts manual, Vipros 255 maintenance, Vipros 255 programming, Vipros 255 instruction manual, Vipros 255 specifications, Vipros 255 user manual